

## 22Mn5\* All

### General Information

2630, also known as Hydax 25 has high sulfur content to further improve the machinability of M-steel. Mechanical properties fulfil the requirements of the standard EN 10025-2 steel grade S355J0.

### M-Steel®

The basis for the concept is that non-metallic inclusions are modified and controlled with calcium treatment in a way to minimize tool wear and to maximize chip control in machining operations. Our M-Steel treatment can be applied to any steel grade.

### Chemical composition

Variant	Cast	Di	Weldability		C %	Si %	Mn %	P %	S %
2630	CC	1	CEV 0.47 <sub>max</sub>	Min	0.18	0.15	1.00	-	0.090
			Pcm 0.31 <sub>max</sub>	Max	0.26	0.55	1.60	0.035	0.150

## Mechanical Properties

Variant	Condition	Format	Dimension [mm]	Yield strength min [MPa]	Tensile strength [MPa]	Elongation A <sub>5</sub> [%]	Reduction of area Z <sub>min</sub> [%]	Hardness	Impact (ISO-V) strength <sub>min</sub>
2630	+AR	Round bar	25 < 40	345*	490-630	22	45	< 180 HB	0 °C 27 J (long)
		Round bar	40 < 80	335*	490-630	21	45	< 180 HB	0 °C 27 J (long)
		Round bar	80 < 200	315*	490-630	20	45	< 180 HB	0 °C 27 J (long)

*RP<sub>0.2</sub> \* R<sub>eh</sub>, \*\* R<sub>el</sub>*

Billets and block material also available. Mechanicals as in round bars ø 80 - 200 mm

## Transformation temperatures

	Temperature °C
MS	396
AC1	718
AC3	823

## SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do.

Further information is found [here](#).

In many international comparisons the crude steel Scope 1-2 emission is a key parameter, ie. the CO<sub>2</sub> emission from the steel works itself.

As of 1 January 2022 we carbon offset all our scope 1 and 2 volume shown below.

Steel works	Hofors	Smedjebacken	Imatra
CO <sub>2</sub> e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO<sub>2</sub> emission sources.

Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	Condition	Scope 1-3 (CO <sub>2</sub> e kg /1000 kg steel)	Climate compensated Net emission = Scope 3 (CO <sub>2</sub> e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
Hydax 25, 2630	Round bar	+AR	794	268

As of 1 January 2022 we use carbon offset for all our scope 1- 2 emissions, so in practice the climate compensated data is the same as the full Scope 3 level.

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

### Other properties (typical values)

Youngs module (GPa)	Poisson´s ratio (-)	Shear module (GPa)	Density (kg/m <sup>3</sup> )
210	0.3	80	7800
Average CTE 20-300°C (µm/m°K)	Specific heat capacity 50/100°C (J/kg °K)	Thermal conductivity Ambient temperature (W/m°K)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

### Contact us

Would you like to know more about our offers? Don´t hesitate to contact us:

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Via telephone: +46 8 622 1300

For more detailed information please visit <http://www.ovako.com/en/Contact-Ovako/>

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