

14NiCr12-3 All

General Information

M-Steel®

The basis for the concept is that non-metallic inclusions are modified and controlled with calcium treatment in a way to minimize tool wear and to maximize chip control in machining operations. Our M-Steel treatment can be applied to any steel grade.

Similar designations

BS 655H13, BS 832M13, BS 832H13

Chemical composition

Variant	Cast	DI		C %	Si %	Mn %	P %	S %	Cr %	Ni %	Mo %
4715	CC	2	Min	0.10	0.10	0.35	0.000	0.020	0.70	3.00	0.10
			Max	0.16	0.40	0.60	0.030	0.040	1.00	3.75	0.15

Mechanical Properties

Variant	Condition ⓘ	Format	Dimension [mm]	Hardness
4715	+AR	Round bar	25 < 160	< 280 HB
	+A	Round bar	25 < 160	< 255 HB

$R_{p0.2}$  \*  $R_{eh}$  \*\*  $R_{el}$

Transformation  
temperatures

	Temperature °C
MS	386
AC1	695
AC3	806

## SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do.

Further information is found [here](#).

Steel works	Hofors	Smedjebacken	Imatra
CO <sub>2</sub> e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO<sub>2</sub> emission sources.

Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	Condition ⓘ	Scope 1-3 (CO <sub>2</sub> e kg /1000 kg steel)	Climate compensated Net emission = Scope 3 (CO <sub>2</sub> e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
4715 (M)	Round bar	+AR	1002	699

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

### Other properties (typical values)

Youngs module (GPa)	Poisson's ratio (-)	Shear module (GPa)	Density (kg/m <sup>3</sup> )
210	0.3	80	7800
Average CTE 20-300°C (µm/m°K)	Specific heat capacity 50/100°C (J/kg °K)	Thermal conductivity Ambient temperature (W/m°K)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

### Contact us

Would you like to know more about our offers? Don't hesitate to contact us:

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Via telephone: +46 8 622 1300

For more detailed information please visit <http://www.ovako.com/en/Contact-Ovako/>

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