# Material data sheet Steel grade



## 30MnVS6

## **General Information**

30MnVS6 is a micro alloyed cold heading steel which is used for example for short and longshaft ball points, threaded and heavy duty anchor bolts

## Similar designations

9830 - 28MnV6

## **Chemical composition**

Variant	Cast	Weldability		С%	Si %	Mn %	Р%	s%	Cr%	Ni %	V%	Cu%	N%
9830	СС	CEV 0.64 <sub>max</sub>	Min	0.26	0.35	1.40	-	-	-	-	0.080	-	0.0100
9030		Pcm 0.41 <sub>max</sub>	Max	0.30	0.55	1.60	0.025	0.035	0.25	0.30	0.200	0.35	0.0200
30MnVS6 EN10267:1998	CC -	CEV 0.65 <sub>max</sub>	Min	0.26	0.15	1.20	-	0.020	-	-	0.080	-	0.0100
		Pcm 0.43 <sub>max</sub>	Max	0.33	0.80	1.60	0.025	0.060	0.30	-	0.200	-	0.0200

## **Mechanical Properties**

Variant	1 Condition	Format	Yield strength min [MPa]	Tensile strength [MPa]	Elongation A <sub>5</sub> [%]	Reduction of area Z <sub>min</sub> [%]	Hardness
9830	+AR	Round bar	600**	850-1000	14	-	230-310 HB
30MnVS6 EN10267:1998	+AR	All formats	450*	700-900	14	30	-

Rp<sub>0.2</sub> \* R<sub>eh</sub>, \*\* R<sub>el</sub>

## **Transformation temperatures**

	Temperature °C			
MS	370			
AC1	720			
AC3	800			

#### SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do. Further information is found here.

In many international comparisons the crude steel Scope 1-2 emission is a key parameter, ie. the CO<sub>2</sub> emission from the steel works itself.

As of 1 January 2022 we carbon offset all our scope 1 and 2 volume shown below.

Steel works	Hofors	Smedjebacken	Imatra
CO2e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO<sub>2</sub> emission sources. Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	© Condition		Climate compensated Net emission = Scope 3 (CO2e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
9830	Flat bar	+AR	572	198

As of 1 January 2022 we use carbon offset for all our scope 1-2 emissions, so in practice the climate compensated data is the same as the full Scope 3 level.

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

## Other properties (typical values)

Youngs module (GPa)	Poisson's ratio (-)	Shear module (GPa)	Density (kg/m3)
210	0.3	80	7800
Average CTE 20-300°C (μm/m°K)	Specific heat capacity 50/100°C (J/kg°K)	Thermal conductivity Ambient temperature (W/m°K)	Electrical resistivityAmbient temperature (μΩm)
12	460 - 480	40 - 45	0.20 - 0.25

### Contact us

Would you like to know more about our offers? Don't hesitate to contact us:

Via e-mail: info@ovako.com

Via telephone: +46 8 622 1300

For more detailed information please visit http://www.ovako.com/en/Contact-Ovako/

#### **Disclaimer**

The information in this document is for illustrative purposes only. The data and examples are only general recommendations and not a warranty or a guarantee. The suitability of a product for a specific application can be confirmed only by Ovako once given the actual conditions. The purchaser of an Ovako product has the responsibility to ascertain and control the applicability of the products before using them. Continuous development may necessitate changes in technical data without notice. This document is only valid for Ovako material. Other material, covering the same international specifications, does not necessarily comply with the properties presented in this document.