

## 24MnV6\* All

### General Information

Grade SB600 is a micro-alloyed steel for general purposes. It is recommended for applications requiring high yield strength in the as rolled condition. The chemical composition has no standardised equivalent, but is unique to Ovako Bar.

\* Designation followed by "\*" is not an official EN standard grade but named according to the rules in EN 10027.

### Chemical composition

Variant	Cast	Weldability		C%	Si %	Mn %	P%	S%	V%
SB600	CC	CEV 0.47 <sub>max</sub>	Min	0.20	0.15	0.60	-	-	-
		Pcm 0.32 <sub>max</sub>	Max	0.25	0.54	1.65	0.025	0.035	0.200

## Mechanical Properties

Variant	Condition	Format	Dimension [mm]	Yield strength min [MPa]	Tensile strength [MPa]	Elongation A <sub>5</sub> [%]	Hardness
SB600	+AR	Round bar	< 15	600*	820-920	14	240-280 HB
		Round bar	15 < 30	600*	780-870	14	225-265 HB
		Round bar	30 < 80	570*	740-870	14	215-265 HB
		Flat bar	5 < 15	600*	740-920	14	215-280 HB
		Flat bar	15 < 30	570*	700-870	14	210-265 HB
		Flat bar	30 < 60	540*	700-870	14	210-265 HB

*R<sub>p0.2</sub> \* R<sub>eh</sub>, \*\* R<sub>el</sub>*

## Transformation temperatures

	Temperature °C
MS	407
AC1	721
AC3	820

## SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do. Further information is found [here](#).

In many international comparisons the crude steel Scope 1-2 emission is a key parameter, ie. the CO<sub>2</sub> emission from the steel works itself.

As of 1 January 2022 we carbon offset all our scope 1 and 2 volume shown below.

Steel works	Hofors	Smedjebacken	Imatra
CO <sub>2</sub> e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO<sub>2</sub> emission sources. Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	Condition	Scope 1-3 (CO <sub>2</sub> e kg /1000 kg steel)	Climate compensated Net emission = Scope 3 (CO <sub>2</sub> e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
SB600	Flat bar	+AR	374	186

As of 1 January 2022 we use carbon offset for all our scope 1- 2 emissions, so in practice the climate compensated data is the same as the full Scope 3 level.

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

### Other properties (typical values)

Youngs module (GPa)	Poisson´s ratio (-)	Shear module (GPa)	Density (kg/m <sup>3</sup> )
210	0.3	80	7800
Average CTE 20-300°C (µm/m°K)	Specific heat capacity 50/100°C (J/kg°K)	Thermal conductivity Ambient temperature (W/m°K)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

### Contact us

Would you like to know more about our offers? Don´t hesitate to contact us:

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Via telephone: +46 8 622 1300

For more detailed information please visit <http://www.ovako.com/en/Contact-Ovako/>

### Disclaimer

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