

MATERIAL DATA SHEET

STEEL GRADE

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23MnCrMo5

All

General Information

23 MCD 5,

Chemical composition

Variant	Cast	Di		C %	Si %	Mn %	P %	S %	Cr %	Mo %
5503	CC	3.7	Min	0.20	0.10	1.10	0.000	0.025	1.00	0.05
			Max	0.26	0.50	1.30	0.025	0.040	1.35	0.15

Mechanical Properties

Variant	Condition	Format	Dimension [mm]	Hardness
5503	+AR	Round bar	25 < 160	< 300 HB

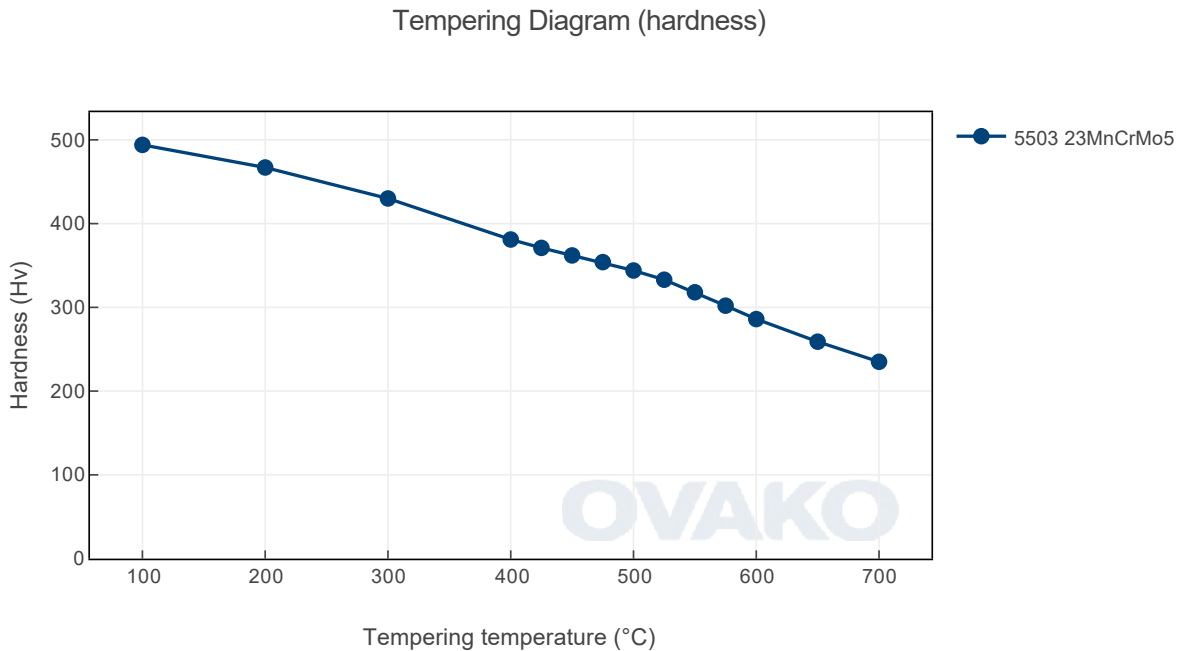
$Rp_{0.2}$  \*  $R_{eh}$ , \*\*  $R_{el}$

Transformation  
temperatures

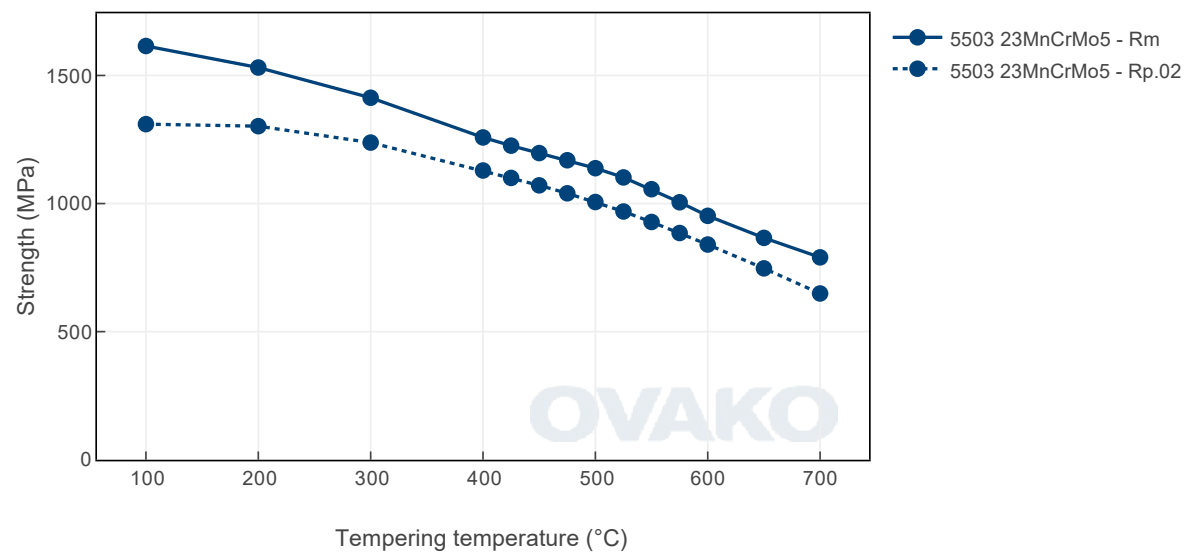
	Temperature °C
MS	370
AC1	731
AC3	822

Heat Treatment Guide generated Graphs

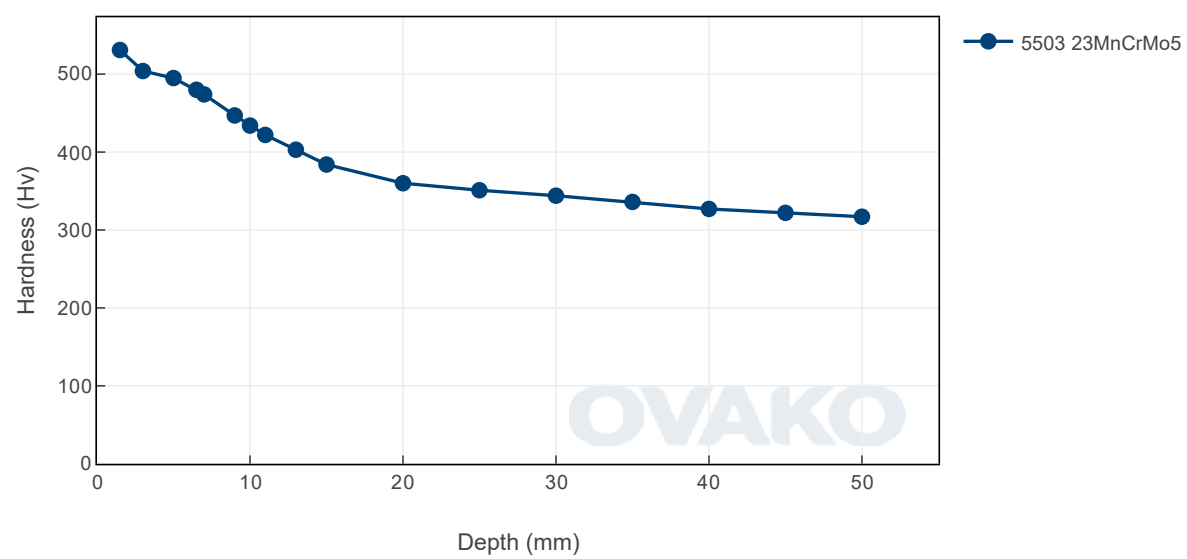
The following graphs are generated from a theoretical model. For further info see the Heat treatment guide module. Select a specific grade version for individual display.



Tempering Diagram (strength)



# Jominy





## SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do.

Further information is found [here](#).

Steel works	Hofors	Smedjebacken	Imatra
CO <sub>2</sub> e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO<sub>2</sub> emission sources.

Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	Condition	Scope 1-3 (CO <sub>2</sub> e kg /1000 kg steel)	Climate compensated Net emission = Scope 3 (CO <sub>2</sub> e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
5503	Round bar	+AR	524	242
5503	Round bar	+QT	777	290

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

### Other properties (typical values)

Youngs module (GPa)	Poisson's ratio (-)	Shear module (GPa)	Density (kg/m <sup>3</sup> )
210	0.3	80	7800
Average CTE 20-300°C (µm/m°C)	Specific heat capacity 50/100°C (J/kg °K)	Thermal conductivity Ambient temperature (W/m°C)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

### Contact us

Would you like to know more about our offers? Don't hesitate to contact us:

Via e-mail: [info@ovako.com](mailto:info@ovako.com)

Via telephone: +46 8 622 1300

For more detailed information please visit <http://www.ovako.com/en/Contact-Ovako/>

### Disclaimer

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