

16MnCr5 All

General Information

16MnCr5 is an alloyed case hardening steel used for e.g. mechanical engineering components. The steel can be M-treated in order to optimize the machinability.

For additional Heat Treatment Data, please visit the Heat Treatment Guide.

Similar designations

16MnCrS5

Chemical composition

Variant	Cast	Weldability		C %	Si %	Mn %	P %	S %	Cr %	Ni %	Mo %	V %
234K	IC	CEV0.69 _{max}	Mn	0.14	0.15	1.05	-	0.015	0.85	-	-	-
		Pcm 0.36 _{max}	Max	0.19	0.35	1.30	0.020	0.025	1.10	0.20	0.10	0.100

Mechanical Properties

Variant	Condition	Format	Dimension [mm]	Hardness
234K	+U	All formats	24 < 190	230 HB typical
	+A	All formats	24 < 190	207 HB typical
	+FP	All formats	24 < 190	140-187 HB

$R_{p0,2}$ * R_{eh} , ** R_{el}

Transformation temperatures

	Temperature °C
MS	430
AC1	734
AC3	827

Heat treatment recommendations

Treatment	Condition	Temperature cycle	Cooling/quenching
Hot forging	+U	850-1200°C	Slow or in air
Soft annealing	+A	670-710°C	Slowly (15°C/h) until 600°C
Annealing	+FP	Stage1: 950-1000°C, quickly to stage 2 Stage 2: 620-650°C	Hold for about 3h. Then cool in air
Normalizing	+N	860-890°C	In air
Stress relieve annealing	+SRA	600-680°C	In air
Carburizing	+C	880-980°C	In air
Quenching	+Q	860-900°C	In oil or water
Tempering	+T	150-200°C	In air

Hardenability

Other properties (typical values)

Youngs module (GPa)	Poisson's ratio (-)	Shear module (GPa)	Density (kg/m ³)
210	0.3	80	7800
Average CTE 20-300°C (µm/m°C)	Specific heat capacity 50/100°C (J/kg°C)	Thermal conductivity Ambient temperature (W/m°C)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

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