

15NiMo14-2* All

General Information

15NiMo14-2* or SAE 4815 as it is also named in US standards is a case hardening steel used in forgings to eg rock drilling tools.

Similar designations

SAE 4815

Chemical composition

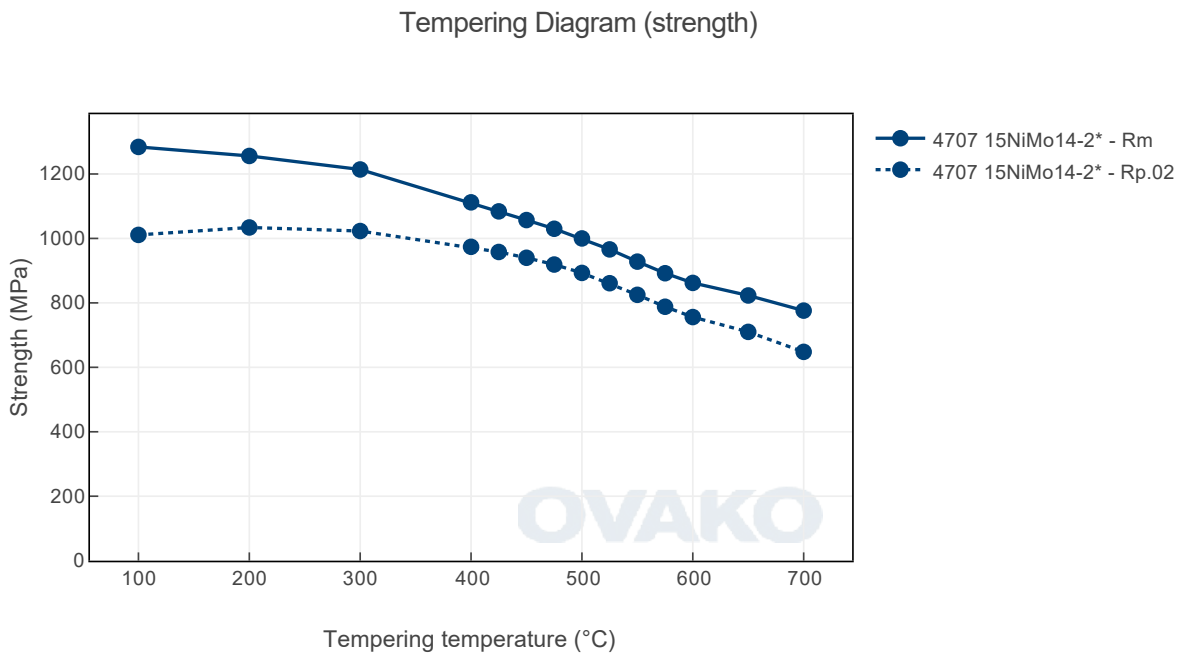
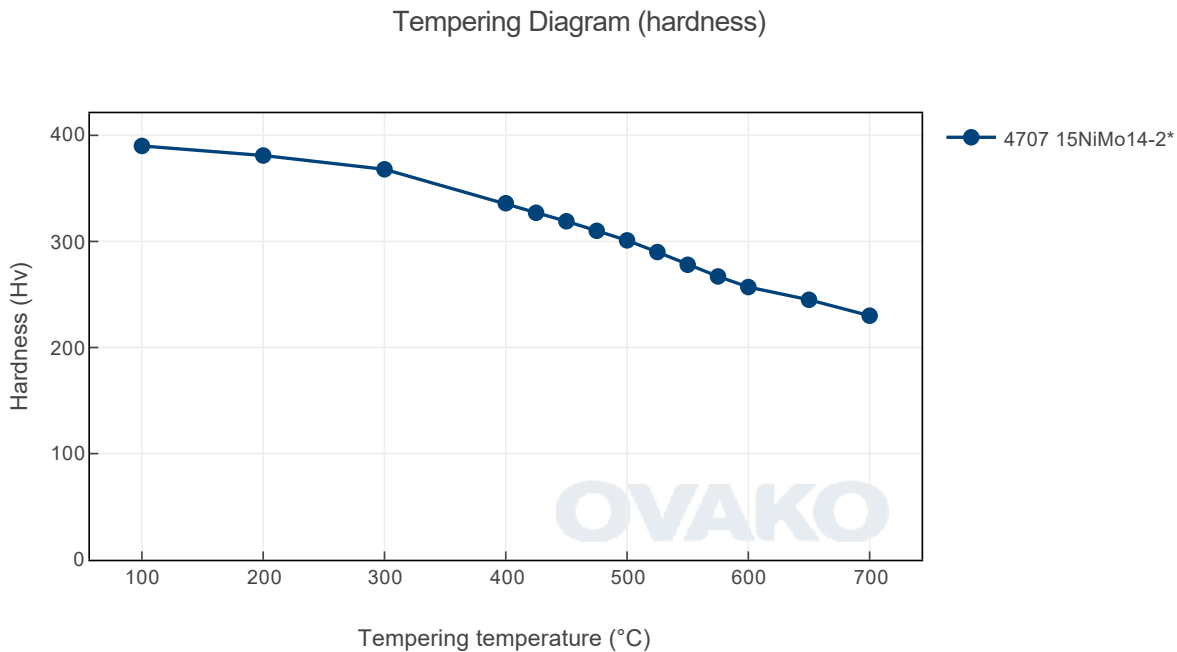
Variant	Cast	Weldability		C %	Si %	Mn %	P %	S %	Cr %	Ni %	Mo %	Cu %
4707	CC	CEV 0.58 _{max}	Min	0.13	0.20	0.40	-	-	-	3.35	0.20	-
		Pcm 0.29 _{max}	Max	0.17	0.30	0.60	0.025	0.015	0.25	3.55	0.30	0.25

Transformation
temperatures

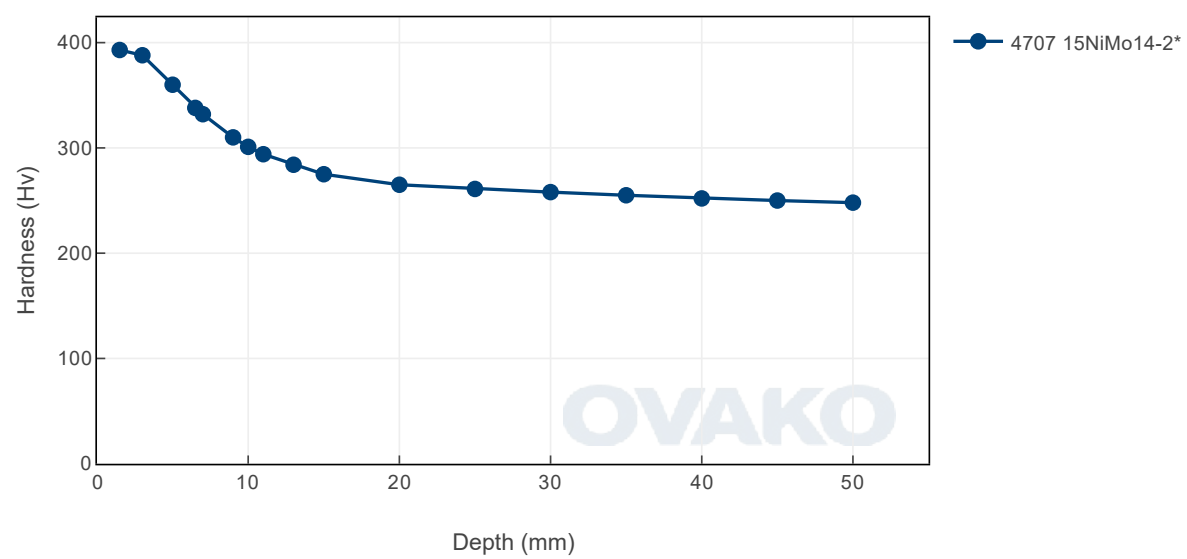
	Temperature °C
MS	393
AC1	671
AC3	791

Heat Treatment Guide generated Graphs

The following graphs are generated from a theoretical model. For further info see the Heat treatment guide module. Select a specific grade version for individual display.



Jominy



SUSTAINABILITY-ENVIRONMENTAL IMPACT DATA

At Ovako sustainability and reduction of our environmental impact is a major focus in everything we do.

Further information is found [here](#).

Steel works	Hofors	Smedjebacken	Imatra
CO ₂ e/kg	120	62	76

To get the full picture of our products environmental impact we have to look at all of our CO₂ emission sources.

Not only the steel work Scope 1-2 itself, but all operations downstream in our production, heating and heat treatment furnaces etc (full scope 1-2) as well as all the emission from input material, eg. alloys, scope 3.

Steel Grade	Format	Condition ⓘ	Scope 1-3 (CO ₂ e kg /1000 kg steel)	Climate compensated Net emission = Scope 3 (CO ₂ e kg /1000 kg steel) Scope 1 - 2 = 0 (compensated)
4707	Round bar	+AR	1050	747

All above data are to be seen as typical values for the specified format and condition. Detailed information about your specific product please contact your sales contact.

Other properties (typical values)

Youngs module (GPa)	Poisson's ratio (-)	Shear module (GPa)	Density (kg/m ³)
210	0.3	80	7800
Average CTE 20-300°C (µm/m°K)	Specific heat capacity 50/100°C (J/kg °K)	Thermal conductivity Ambient temperature (W/m°K)	Electrical resistivity Ambient temperature (µΩm)
12	460 - 480	40 - 45	0.20 - 0.25

Contact us

Would you like to know more about our offers? Don't hesitate to contact us:

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For more detailed information please visit <http://www.ovako.com/en/Contact-Ovako/>

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